

Date: Monday, 06/04/2009 11:26:31 AM
 User: Linda L. Lacle

Process Sheet

Customer : CC-DAR01 Dart Aerospace Ltd. Drawing Name : D350-748-101
 Job Number : 46931
 Estimate Number : 10804
 P.O. Number :
 This Issue : 06/04/2009 S.O. No. :
 Prsht Rev. : NC Part Number : D350748101
 First Issue : / / Type : CROSSTUBES Drawing Number : REWORK
 Previous Run : 00015 Drawing Revision :
 Material :
 Due Date : 13/04/2009 Qty: 1 Um: Each
 Written By :
 Checked & Approved By :
 Comment :

Additional Product

DART Dart Aerospace Ltd. 12/0 ABERDEEN ST. HAWKESBURY ON CANADA K0A 1K7		TC APPROVAL # 09-89 TEL: 1-613-632-5200	
D350-748-101		CHG001	
DESC	Crosstube Fwd High	STC	SH06-27
LOT	B43336	STC	SR02359NY
MOD	AS350/355	STC	
MADE IN CANADA		D2729-1	

Job Number:



Seq. #:

Machine Or Operation:

Description:

1.0

HAND FINISHING1

HAND FINISHING RESOURCE #1



Comment: HAND FINISHING RESOURCE #1

PULL FROM RTN 09-001

1 X D350-748-101 B43336 CHG001

MEASURE APPROPRIATELY FOR TWISTING

PO

2.0

D350748101

Crosstube Installation, High Fwd



Comment: Qty.: 1.0000 Each(s)/Unit Total: 1.0000 Each(s)
 Crosstube Installation, High Fwd

3.0

SPRAY PAINTING

SPRAY PAINTING



Comment: SPRAY PAINTING

1-RE-PAINT PER QSI 005 4.2

09-06-09

4.0

QC14

INSPECT SPRAY PAINT



Comment: Inspect Spray Paint

Then, Wrap in plastic bag to protect from scratches

09-06-10

①

5.0

CROSSTUBES

CROSSTUBES RESOURCE 1



Comment: LANDING GEAR RESOURCE 1

RE-ASSEMBLE USING ORIGINAL PARTS

09-06-10 ①

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: D350-748-101 PAR #: N/A Fault Category: Pre-Finish NCR: Yes No DQA: ll Date: 09.06.23
 Resolution: Re-work Disposition: Re-work QA: N/C Closed: ll Date: 05/15

NCR: 46931		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			
09/04/15	3.0	Upon re-sanding per re-plant. A tiny spot, 0.5x1" cad-plating was sanded (not completely removed, but noticeable). R.C. Human error (sanded out a mark)	<u>ll</u> 09/06/02 05/04/2	Cad plating was touched-up by Helitex in Vankleek Hill, per in accordance with AMS-200- P-4168, class 1, type II.	<u>ll</u> 09-06-02	<u>ll</u> 09-06-02	<u>ll</u> 09/06/02 05/04/2	<u>ll</u> 05/04/15

NOTE: Date & initial all entries

Date: Monday, 06/04/2009 11:26:31 AM
User: Linda Lacelle

Process Sheet

Customer: CC-DAR01 Dart Aerospace Ltd.

Drawing Name: D350-748-101

Job Number: 46931

Part Number: D350748101

Job Number:



Seq. #:

Machine Or Operation:

Description :

Clamps: MS21920-20 B110536

1-Install Ground wire Insert, then insert screw and washer

Screw & washer: B111425+B105442

B424374 2-Install Abrasion strips as per Dwg D350-748-141 & QSI 035.

B:41603

3-Install supports Using Dt8876 as per Dwg D350-748-141, Torque to 60-80 IN-LBS

6.0

QC5

INSPECT WORK TO CURRENT STEP



Comment: INSPECT WORK TO CURRENT STEP

09.06.10 (1)

7.0

PACKAGING 1

PACKAGING RESOURCE #1



Comment: PACKAGING RESOURCE #1

CHECK FOR PARTS MISSING IN KIT (SEE ATTACHED)
INDICATE ANY NEW PARTS TAKEN:

See attached sheet
Per parts list

8.0

QC4

INSPECT 100% KITS FOR COMPLETENESS



Comment: INSPECT 100% KITS FOR COMPLETENESS

09.06.12 (1)

chg 001

9.0

PACKAGING 1

PACKAGING RESOURCE #1



Comment: PACKAGING RESOURCE #1

REPACKAGE PER PPP

USING NEW B/N

NEW LABELS AND PAPERWORK REQUIRED

JUD 09.06.11. (1)

CHG 001

10.0

QC21

FINAL INSPECTION/W/O RELEASE



Comment: FINAL INSPECTION/W/O RELEASE

09.06.18 (1)

Job Completion



09.06.18

Date: Friday, 12/06/2009 8:28:01 AM
User: Melanie Fauteux

Process Sheet

Customer :	CC-DAR01 Dart Aerospace Ltd.	Drawing Name :	D350-748-101
Job Number :	46931		
Estimate Number :	10804		
P.O. Number :		Part Number :	D350748101
This Issue :	12/06/2009	S.O. No. :	
Prsht Rev. :	NC	Drawing Number :	REWORK
First Issue :	06/04/2009	Project Number :	
Previous Run :	00015	Drawing Revision :	
Written By :		Material :	
Checked & Approved By :	<u>MF 09-06-12</u>	Due Date :	13/04/2009
Comment :		Qty:	1 Um: Each

Additional Product

Job Number:



Seq. #:	Machine Or Operation:	Description :
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7.0	D35001	Saddle
-----	--------	--------



Comment: Qty.: 4.0000 Each(s)/Unit Total : 4.0000 Each(s)
Saddle 45668

8.0	D35011	Bushing
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Comment: Qty.: 16.0000 Each(s)/Unit Total : 16.0000 Each(s)
Bushing 45402

9.0	AN46A	Bolt
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Comment: Qty.: 16.0000 Each(s)/Unit Total : 16.0000 Each(s)
Bolt M110399

10.0	AN441A	bolt
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Comment: Qty.: 8.0000 Each(s)/Unit Total : 8.0000 Each(s)
bolt M110365

11.0	AN532A	Bolt
------	--------	------



Comment: Qty.: 4.0000 Each(s)/Unit Total : 4.0000 Each(s)
Bolt M111425

12.0	AN960JD416	Washer
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Comment: Qty.: 32.0000 Each(s)/Unit Total : 32.0000 Each(s)
Washer M111279

9/2/12

Date: Friday, 12/06/2009 8:28:01 AM
User: Melanie Fauteux

Process Sheet

Customer: CC-DAR01 Dart Aerospace Ltd.

Drawing Name: D350-748-101

Job Number: 46931

Part Number: D350748101

Job Number:



Seq. #:

Machine Or Operation:

Description :

13.0

AN960JD516

Washer



Comment: Qty.: 8.0000 Each(s)/Unit Total : 8.0000 Each(s)
Washer M11/228

14.0

MS21042L4

Nut



Comment: Qty.: 24.0000 Each(s)/Unit Total : 24.0000 Each(s)
Nut M110007

15.0

MS21042L5

Nut



Comment: Qty.: 4.0000 Each(s)/Unit Total : 4.0000 Each(s)
Nut M11/122

Job Completion



CC4 70500-120



DESIGN <i>GP</i>	DRAWN BY <i>GP</i>	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
CHECKED <i>HA</i>	APPROVED <i>HA</i>	DRAWING NO. D350-748-141	REV. D SHEET 1 OF 3
DATE 06.10.31		TITLE CROSSTUBE (AS 350/355 HI FWD)	SCALE NTS
A	06.03.31	NEW ISSUE	
B	06.06.30	ADD D6017-115 & PRIME AND PAINT	
C	06.08.14	ADD CAD PLATING	
D	06.10.31	MAG. PARTICLE AND CAD PLATE AS MFD.	

RELEASED
06.10.31 *HA*

QTY	P/N	DESCRIPTION
X	D350-748-141	CROSSTUBE ASSEMBLY (AS 350/355 HI FWD)
1	D6017-115	CROSSTUBE (OR D6015-125)
2	D3502-1	SUPPORT
2	D2856-400-710	ABRASION STRIP
1	AELS-1032-225	INSERT
1	AN960JD10	WASHER
2	MS21920-20	CLAMP (PER DART SPEC. M-MS21920-20)
1	MS27039-1-10	SCREW

46971

UNDER REVIEW

09.02.05
PER PCR #09.001

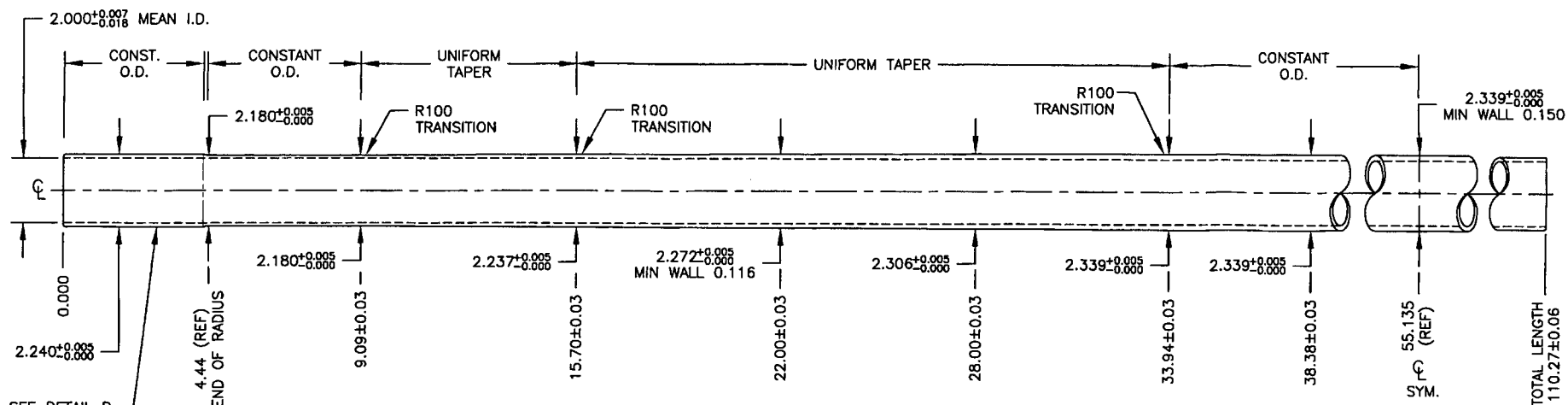
D350-748-141 CROSSTUBE:

- 1) MATERIAL: MANUFACTURED FROM D6017-115 OR D6015-125
FINISHED LENGTH = 110.27±0.06
- 2) MACHINE PER MACHINING DETAIL ON PAGE 3. BLEND OUT ALL EDGES FROM MACHINING LONGITUDINALLY, TRANSITIONS SHOULD BE SMOOTH. NOTE: ALL HOLES ARE DRILLED AFTER BENDING.
- 3) SCRIBE DART PART NUMBER AND BATCH NUMBER IN THIS AREA WITH VIBRATING STYLUS.
- 4) BEND PROGRESSIVELY WITH A MINIMUM OF 7 PASSES. MAXIMUM TUBE FLATTENING DUE TO BENDING IS 6% BASED ON O.D.
- 5) HEAT TREAT TO MIN. 180 KSI PER MIL-T-6736 OR AMS 2759-1C AFTER TURNING
- 6) FINISH: MAGNETIC PARTICLE INSPECT PER DART QSI 038 4.2
CADMIUM PLATE PER AMS-QQ-P-416B, CLASS 1, TYPE II
PRIME INSIDE AND OUTSIDE PER DART QSI 005 4.2
PAINT OUTSIDE PER DART QSI 005 4.2
- 7) EXTREME CARE MUST BE TAKEN TO PROTECT THE OUTSIDE SURFACE OF THE TUBE. THE OUTSIDE SURFACE MUST BE SMOOTH AND FREE FROM SURFACE DEFECTS SUCH AS SCRATCHES, NICKS, OR DENTS. DEFECTS UP TO 0.005" MAY BE BLENDED OUT LONGITUDINALLY. CIRCUMFERENTIAL GRIND MARKS ARE UNACCEPTABLE. WHEN DRILLING HOLES EXTREME CARE MUST BE TAKEN AND CAREFUL DEBURRING PERFORMED TO ENSURE A CLEAN HOLE WITH NO CRACKING/CHIPPING/GROOVES.
- 8) INSTALL D2856-400-710 ABRASION STRIP WITH A GAP ON BOTTOM SIDE OF CROSSTUBE, CENTERED OPPOSITE D3502-1 SUPPORT, PER QSI 035.
- 9) TORQUE MS21920-20 CLAMPS 60 TO 80 IN-LB
- 10) TOLERANCES ARE PER DART QSI 018 UNLESS OTHERWISE NOTED.
- 11) ALL DIMENSIONS ARE IN INCHES
- 12) PART IS SYMMETRIC ABOUT CENTERLINE EXCEPT FOR Ø0.297 HOLE.

OK 07.10.22

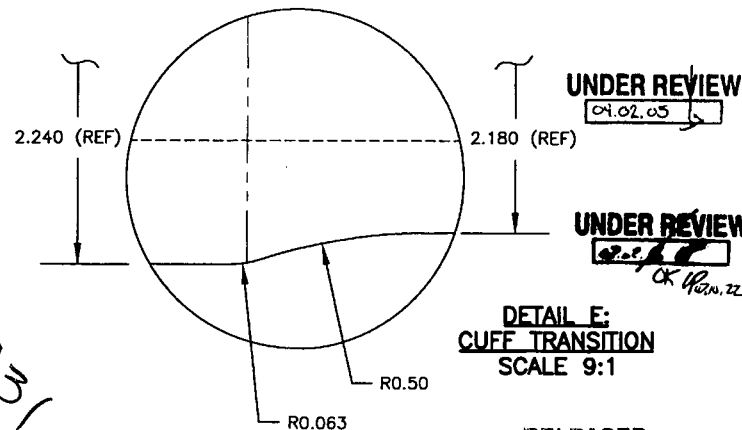
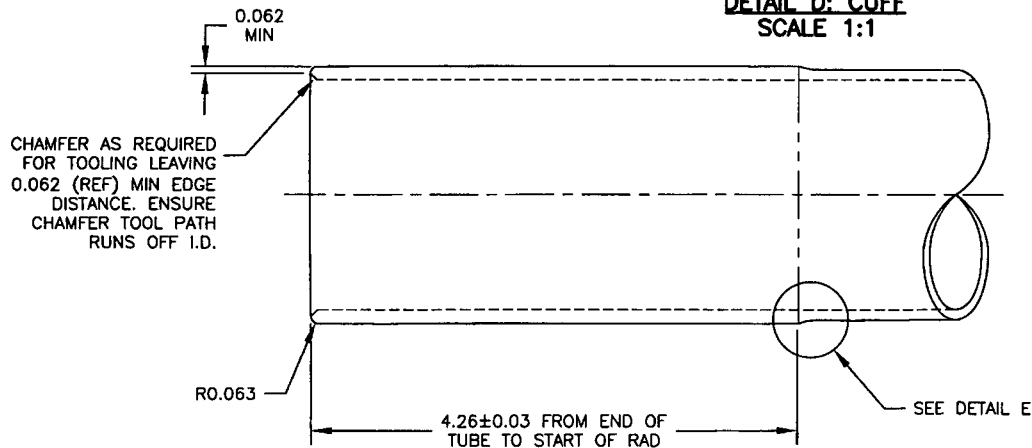
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D350-748-141 MACHINING DETAIL

DETAIL D: CUFF SCALE 1:1



DETAIL E: CUFF TRANSITION SCALE 9:1

RELEASED

06.10.31

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DESIGN	DRAWN BY	DART	DART AEROSPACE LTD. HARRISBURG, ONTARIO, CANADA
CHECKED	APPROVED	DRAWING NO. D350-748-141	REV. D SHEET 3 OF 3
DATE 06.10.31	TITLE CROSSTUBE (AS 350/355 HI FWD)	SCALE 1:3	

Date: Monday, 06/04/2009 10:44:10 AM
 User: Linda Lacelle

JOB HISTORY : DETAIL

Job Number	: 43336	Customer	: Dart Helicopters Services LLC.
Estimate Number	: 12485	DWG Name	: 350/355 AS X-TUBE FWD
Purchase Order #	:	Part Number	: D350748101
Complete Date	: 05/01/2009 3:53:25	DWG Number	: N/A
		Rev.	: D

DUE DATE	ORDERED	DELIVERED
02/12/2008	1	1

2.0 D350748141TRN-Crosstube Turning Detail	INVENTORY IT
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DATE	EMPLOYEE	TYPE	Qty	COST	
05/01/2009	FAUT01: Fauteux, Melanie	D350748141TRN	1.000	\$432.07	Lot # 42404 Qty. 1

Subtotal:	QTD:	1	CTD:	0	\$432.07
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3.0 BENDING	Internal Operation
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DATE	EMPLOYEE	TYPE	Qty	Time(hrs)	COST	MTime(hrs)	Mach. Cost
20/11/2008	PAQU03: Paquette, Dan	Run	1.000	0.75	\$14.24	0.75	31.90
20/11/2008	BRUN01: Brunet, Marc	Run	1.000	0.75	\$14.24	0.75	31.90

Subtotal:	QTD:	2	CTD:	0	1.50	\$92.28
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5.0 CROSSTUBES	Internal Operation
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DATE	EMPLOYEE	TYPE	Qty	Time(hrs)	COST	MTime(hrs)	Mach. Cost
21/11/2008	BRUN01: Brunet, Marc	Run	0.000	0.67	\$12.72	0.67	31.42
25/11/2008	TITL01: Titley, Ian	Run	1.000	1.54	\$24.89	1.54	61.48
26/11/2008	MAHE01: Maheu, Andrew	Run	1.000	0.95	\$15.35	0.95	37.91
26/11/2008	MAHE01: Maheu, Andrew	Run	1.000	0.11	\$1.78	0.11	4.40
27/11/2008	LACR01: Lacroix, Francis	Run	0.000	0.06	\$0.93	0.22	8.45

Subtotal:	QTD:	3	CTD:	0	3.33	\$199.33
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7.0 OUTSIDE SERV.11	Sub-contr./External OP.
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DATE	EMPLOYEE	TYPE	Qty	COST
23/12/2008	LAVO01: Lavoie, Chantal	IN	1.000	\$500.00

Subtotal:	QTD:	0	CTD:	1	\$500.00
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10.0 SPRAY PAINTING	Internal Operation
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DATE	EMPLOYEE	TYPE	Qty	Time(hrs)	COST	MTime(hrs)	Mach. Cost
23/12/2008	TITL01: Titley, Ian	Run	1.000	0.67	\$10.83	2.67	104.85
30/12/2008	TITL01: Titley, Ian	Run	1.000	0.71	\$11.47	0.71	27.87

Subtotal:	QTD:	2	CTD:	0	1.38	\$155.02
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12.0 D35021-Support	INVENTORY ITEM
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DATE	EMPLOYEE	TYPE	Qty	COST	
05/01/2009	FAUT01: Fauteux, Melanie	D35021	2.000	\$62.82	Lot # 42968 Qty. 2

Subtotal:	QTD:	2	CTD:	0	\$62.82
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13.0 D2856400-Abraison Strip	INVENTORY ITEM
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DATE	EMPLOYEE	TYPE	Qty	COST	
05/01/2009	FAUT01: Fauteux, Melanie	D2856400	1.240	\$5.10	Lot # 37667 Qty. 1

Subtotal:	QTD:	1	CTD:	0	\$5.10
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Date: Monday, 06/04/2009 10:44:11 AM

User: Linda Lacelle

JOB HISTORY : DETAIL

Job Number	: 43336	Customer	: Dart Helicopters Services LLC.
Estimate Number	: 12485	DWG Name	: 350/355 AS X-TUBE FWD
Purchase Order #	:	Part Number	: D350748101
Complete Date	: 05/01/2009 3:53:25	DWG Number	: N/A
		Rev.	: D

14.0 ALS41032225-Insert INVENTORY ITEM

DATE	EMPLOYEE	TYPE	Qty		COST	
05/01/2009	FAUT01: Fauteux, Melanie	ALS41032225	1.000		\$0.17	Lot # 109817 Qty. 1
Subtotal: QTD: 1 CTD: 0 \$0.17						

16.0 MS2192020-Clamp (per MIL-DTL-8783C) INVENTORY ITEM

DATE	EMPLOYEE	TYPE	Qty		COST	
05/01/2009	FAUT01: Fauteux, Melanie	MS2192020	2.000		\$29.90	Lot # 109715 Qty. 2
Subtotal: QTD: 2 CTD: 0 \$29.90						

17.0 MS27039110-Screw INVENTORY ITEM

DATE	EMPLOYEE	TYPE	Qty		COST	
05/01/2009	FAUT01: Fauteux, Melanie	MS27039110	1.000		\$0.10	Lot # 18836 Qty. 1
Subtotal: QTD: 1 CTD: 0 \$0.10						

18.0 CROSSTUBES Internal Operation

DATE	EMPLOYEE	TYPE	Qty	Time(hrs)	COST	MTime(hrs)	Mach.Cost	
29/12/2008	MURD02: Murdoch, Matthew	Run	1.000	0.69	\$11.15	0.69	27.54	
Subtotal: QTD: 1 CTD: 0 0.69 \$38.69								

21.0 D35001-Saddle INVENTORY ITEM

DATE	EMPLOYEE	TYPE	Qty		COST	
30/12/2008	QUIR01: Quirion, Sonia	D35001	4.000		\$581.14	Lot # 41602 Qty. 4
Subtotal: QTD: 0 CTD: 4 \$581.14						

22.0 D35011-Bushing INVENTORY ITEM

DATE	EMPLOYEE	TYPE	Qty		COST	
30/12/2008	QUIR01: Quirion, Sonia	D35011	16.000		\$59.37	Lot # 39726 Qty. 16
Subtotal: QTD: 0 CTD: 16 \$59.37						

23.0 AN46A-Bolt INVENTORY ITEM

DATE	EMPLOYEE	TYPE	Qty		COST	
30/12/2008	QUIR01: Quirion, Sonia	AN46A	16.000		\$2.44	Lot # 109545 Qty. 16
Subtotal: QTD: 0 CTD: 16 \$2.44						

24.0 AN441A-bolt INVENTORY ITEM

DATE	EMPLOYEE	TYPE	Qty		COST	
30/12/2008	QUIR01: Quirion, Sonia	AN441A	8.000		\$13.98	Lot # 109632 Qty. 8
Subtotal: QTD: 0 CTD: 8 \$13.98						

25.0 AN532A-Bolt INVENTORY ITEM

DATE	EMPLOYEE	TYPE	Qty		COST	
30/12/2008	QUIR01: Quirion, Sonia	AN532A	4.000		\$5.95	Lot # 109752 Qty. 4
Subtotal: QTD: 0 CTD: 4 \$5.95						

Date: Monday, 06/04/2009 10:44:11 AM
 User: Linda Lacelle

JOB HISTORY : DETAIL

Job Number	: 43336	Customer	: Dart Helicopters Services LLC.
Estimate Number	: 12485	DWG Name	: 350/355 AS X-TUBE FWD
Purchase Order #	:	Part Number	: D350748101
Complete Date	: 05/01/2009 3:53:25	DWG Number	: N/A
		Rev.	: D

26.0 AN960JD416-Washer INVENTORY ITEM

DATE	EMPLOYEE	TYPE	Qty		COST	
30/12/2008	QUIR01: Quirion, Sonia	AN960JD416	32.000		\$1.10	Lot # 109249 Qty. 32
Subtotal:		QTD:	0	CTD:	32	\$1.10

27.0 AN960JD516-Washer INVENTORY ITEM

DATE	EMPLOYEE	TYPE	Qty		COST	
30/12/2008	QUIR01: Quirion, Sonia	AN960JD516	8.000		\$0.44	Lot # 109752 Qty. 8
Subtotal:		QTD:	0	CTD:	8	\$0.44

28.0 MS21042L4-Nut INVENTORY ITEM

DATE	EMPLOYEE	TYPE	Qty		COST	
30/12/2008	QUIR01: Quirion, Sonia	MS21042L4	24.000		\$5.08	Lot # 108145 Qty. 24
Subtotal:		QTD:	0	CTD:	24	\$5.08

29.0 MS21042L5-Nut INVENTORY ITEM

DATE	EMPLOYEE	TYPE	Qty		COST	
30/12/2008	QUIR01: Quirion, Sonia	MS21042L5	4.000		\$2.39	Lot # 109297 Qty. 4
Subtotal:		QTD:	0	CTD:	4	\$2.39

		TIME	COST	
	Machine Time:	9.06	\$367.72	
	Labor:	6.90	\$117.60	
	Sub-contract (external Op.):		\$500.00	
	INVENTORY ITEM:		\$1202.05	
	SUB-COMPONENT (SUB-JOB):		\$0.00	
Total:			\$2187.37	

COST PER UNIT: \$2187.37

Date: Monday, 06/04/2009 11:30:07 AM

User: Linda Lacelle

Bill of Manufacturing

Part Number : D350748101

Revision : D

Drawing Name : 350/355 AS X-TUBE FWD

Default Qty. : 1

Seq #	Item	Description	Qty	U/M	Unit Cost	BOM Cost
1	DC	Photocopy bluefile & type labels per	0.00	Hours	26.00	0.00
2	D350748141TRN	CROSTUBE TURNING DETAIL	1.00	Each	0.00	0.00
3	BENDING	BENDING MACHINE	0.00	Hours	76.00	0.00
4	QC15	DIMENSIONAL CHECK OF X-TUBES	0.00	Hours	0.00	0.00
5	CROSTUBES	LANDING GEAR RESOURCE 1	0.00	Hours	37.00	0.00
6	QC5	INSPECT WORK TO CURRENT STEP	0.00	Hours	0.00	0.00
7	OUTSIDE SERV.11	OUTSIDE SERVICES	0.00	Hours	0.00	0.00
8	PACKAGING 1	PACKAGING RESOURCE #1	0.00	Hours	37.00	0.00
9	QC5	INSPECT WORK TO CURRENT STEP	0.00	Hours	43.00	0.00
10	SPRAY PAINTING	SPRAY PAINTING	0.00	Hours	62.00	0.00
11	QC14	Inspect Spray Paint	0.00	Hours	26.00	0.00
12	D35021	SUPPORT	2.00	Each	0.00	0.00
13	D2856400	Abrasion Strip 7.10" long x2	1.24	f	4.23	5.24
14	ALS41032225	Insert	1.00	Each	0.19	0.19
15	AN960JD10	Washer	1.00	Each	0.03	0.03
16	MS2192020	Clamp (per MIL-DTL-8783C)	2.00	Each	11.29	22.58
17	MS27039110	Screw	1.00	Each	0.08	0.08
18	CROSTUBES	LANDING GEAR RESOURCE 1	0.00	Hours	37.00	0.00
19	QC5	INSPECT WORK TO CURRENT STEP	0.00	Hours	26.00	0.00
20	PACKAGING 1	PACKAGING RESOURCE #1	0.00	Hours	57.00	0.00
21	D35001	350 SADDLE	4.00	Each	0.00	0.00
22	D35011	BUSHING	16.00	Each	3.45	55.28
23	AN46A	Bolt	16.00	Each	0.09	1.59
24	AN441A	bolt	8.00	Each	0.00	0.00
25	AN532A	Bolt	4.00	Each	1.10	4.43
26	AN960JD416	Washer	32.00	Each	0.03	1.07
27	AN960JD516	Washer	8.00	Each	0.05	0.42
28	MS21042L4	Nut	24.00	Each	0.06	1.46
29	MS21042L5	Nut	4.00	Each	0.30	1.23
30	QC4	INSPECT 100% KITS FOR COMPLETENESS	0.00	Hours	26.00	0.00
31	PACKAGING 1	PACKAGING RESOURCE #1	0.00	Hours	57.00	0.00
32	QC21	FINAL INSPECTION/W/O RELEASE	0.00	Hours	0.00	0.00

REFERENCE ONLY

Total BOM Cost**93.65**

Wb 46931

L Lacelle

From: dstow@dartaero.com
Sent: April 3, 2009 10:51 AM
To: L Lacelle
Subject: Re: D350-748-101 B43336

All the parts should be either still installed or on the buggy. What parts are you missing?

Dan

P.S do you know if Chantal got a price back on the steel

Sent from my BlackBerry device on the Rogers Wireless Network

From: "L Lacelle"
Date: Fri, 3 Apr 2009 10:15:18 -0400
To: 'Dan Stow' <dstow@dartaero.com>
Subject: D350-748-101 B43336

Hi Dannnnnnnn,
One of the crosstubes that were twisted that came back from a customer (with the skids) seems to be missing some parts from the kit. Do you know what you took? Are all the parts good? I need to make a custom w/o to take care of this.

Thank You,
Linda Lacelle
Production Manager
Dart Aerospace Ltd

RTN/# 04-201

46931

request | possible

166931

rework / re assemble

~~D350~~ D350-748-101 B 43336 need w/b

good tubes from stock

D 350 748 201	B 35735	-
D 350 748 101	B 44431	-
D 350 748 101	B 43337	-

scrap tubes

D 350 748 201	B 35734	-
D 350 748 201	B 41579	-
D 350 748 201	B 43517	-
D 350 748 201	B 42536	-
D 350 748 201	B 42537	-